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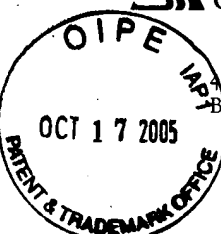


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October 10, 2005

Commissioner of Patents
P. O. Box 1450
Alexandria, VA 22313-1450

RE: General Power of Attorney
US Patent Application Number: 10/788,850
Filing Date: February 27, 2004
Atty. Docket No. 23138/09000
Publication No. US-2005-0192455-A1
Publication Date: 09/01/2005
Our Ref. AN-7421

Dear Sir or Madam:

Enclosed please find a true copy of the non-recorded Assignment in the subject application.

We wish to revoke the appointment of the following:

Appointed Practitioner(s)	Reg. Number(s)
Mark C. Dukes	32,343
Neil C. Jones	35,561
Craig N. Killen	35,218
Lloyd G. Farr	38,446
Charles E. Dunlap	35,124
Michael E. Wever	43,984
Robert s. Thomas	52,284
Kyle M. Globerman	46,730

and appoint the agents and correspondence address as listed on the General Power of Attorney, as follows:

Appointed Practitioner(s)	Reg. Number(s)
Kliebert, Jeremy J.	48,227
Eymard, Frank C.	51,660

Commissioner of Patent

RE: AN-7421 US

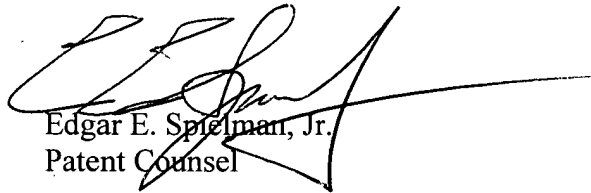
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Please change the Correspondence Address to:

Albemarle Corporation
451 Florida Street
Baton Rouge, LA. 708701
225-388-8011

If you need any further information please contact me at 225-388-7604.

Sincerely,



Edgar E. Spielman, Jr.
Patent Counsel

EES,Jr./ab

ASSIGNMENT

Serial No.: 10/788,850

Filed: 02-27-2004

Case No. 23138/09000

We, **VINCENT J. GATTO**, a citizen of the United States of America, residing in the Parish of East Baton Rouge, State of Louisiana, at 17639 Five Oaks Drive, Baton Rouge, Louisiana, Louisiana, 70810; **HASSAN Y. ELNAGAR**, a citizen of the United States of America, residing in the Parish of East Baton Rouge, State of Louisiana, at 1447 Bullrush Drive, Baton Rouge, Louisiana, 70810; **CHI HUNG CHENG**, a citizen of the United States of America, residing in the Parish of East Baton Rouge, State of Louisiana, at 10825 Hilltree Drive, Baton Rouge, Louisiana, 70810, and **J. ROBERT ADAMS**, a citizen of the United States of America, residing in the Parish of East Baton Rouge, State of Louisiana, at 12645 Warwick Avenue, Baton Rouge, Louisiana, 70815, have made at least one invention, improvement, or discovery described in patent application papers having the above-designated case number and entitled:

PREPARATION OF STERICALLY HINDERED HYDROXYPHENYLCARBOXYLIC ACID ESTERS

and for which invention, improvement, or discovery we have filed application for Letters Patent of the United States of America.

NOW, THEREFORE, for good and valuable consideration, the receipt and adequacy of which are hereby acknowledged, we hereby transfer, set over, and assign to:

ALBEMARLE CORPORATION

a corporation duly organized and existing under the laws of the Commonwealth of Virginia, and having a place of business at Baton Rouge, Louisiana, and its successors and assigns, our entire right, title, and interest in, to, and under said application for Letters Patent, and all inventions, improvements, and discoveries, whether joint or sole, disclosed therein, and the resultant patent or patents thereon, and any renewals, reissues, extensions, substitutions, continuations, or divisions thereof, including all priority rights arising in other countries from said application, and all foreign rights in and to said inventions, improvements, and discoveries.

We further agree to execute such further papers, and perform such other proper acts as said Corporation may deem necessary to secure to said Corporation the rights herein conveyed, and we hereby authorize the insertion into this Assignment of the serial number and filing date of said application.

Inventor


VINCENT J. GATTO

Inventor


HASSAN Y. ELNAGAR

Inventor


CHI HUNG CHENG

Inventor


J. ROBERT ADAMS

STATE OF LOUISIANA }
 }
PARISH OF EAST BATON ROUGE }

On this 20 day of May, 2004, personally appeared
before me:

VINCENT J. GATTO

known to me to be the person named in and who executed the above instrument in my presence, and who
acknowledged that he executed the same of his own free will for the uses and purposes herein mentioned.



NOTARY PUBLIC

(Notarial Seal)

STATE OF LOUISIANA }
 }
PARISH OF EAST BATON ROUGE }

On this 14 day of May, 2004, personally appeared
before me:

HASSAN Y. ELNAGAR

known to me to be the person named in and who executed the above instrument in my presence, and who
acknowledged that he executed the same of his own free will for the uses and purposes herein mentioned.



NOTARY PUBLIC

(Notarial Seal)

STATE OF LOUISIANA }
 }
PARISH OF EAST BATON ROUGE }

On this 19 day of May, 2004, personally appeared
before me:

CHI HUNG CHENG

known to me to be the person named in and who executed the above instrument in my presence, and who
acknowledged that he executed the same of his own free will for the uses and purposes herein mentioned.



NOTARY PUBLIC

(Notarial Seal)

STATE OF LOUISIANA }
 }
PARISH OF EAST BATON ROUGE }

On this 12 day of May, 2004, personally appeared
before me:

J. ROBERT ADAMS

known to me to be the person named in and who executed the above instrument in my presence, and who
acknowledged that she executed the same of her own free will for the uses and purposes herein mentioned.



NOTARY PUBLIC

(Notarial Seal)